

#1 Common

Lumber of this grade is used when the ultimate in fine appearance of knotty material is required. This grade includes all sound, tight-knotted stock with the size and character of the knot the determining factor of the grade. **Checks** - Four small surface seasoning checks in a 1" x 8" x 12'. **Skip** - Three very light skips on one edge or two light on back in a 1" x 8" x 12'. **Split** - Very short splits, limited to one on each end. **Wane** - On back, 1/2 thickness, 1/8 width, 1/4 length in occasional pieces. **Knots** - Sound tight knots and smooth red knots limited as follows:

Face Width	Knot Size
2"	5/8"
3"	7/8"
4"	1-1/4"
6"	1-3/4"
8"	2-1/4"
10"	2-1/2"
12"	2-3/4"
14" & wider	3"

The knot sizes listed above will **generally** be the maximum size found in this grade. However, there may be pieces of otherwise exceptional quality which may contain slightly larger knots than those shown.

#2 Common

Checks - Two medium seasoning checks or equivalent smaller 1" x 8" x 12'. Light roller checks on back not more than 1/4 the length. **Skip** - Medium skip on back limited to 1/4 of the length, medium on edge limited to 1/3 of length. **Split** - Short splits, limited to one on each end. **Wane** - On back, 1/2 thickness, 1/6 width, 1/3 length or equivalent in an occasional pieces. **Knots** - Knots are limited as follows:

Face Width	Red Knots Sound and Tight	Black Knots Sound and Tight
2"	1"	3/8"
3"	1-1/4"	1/2"
4"	2"	3/4"
6"	2-1/2"	1"
8"	3"	1-1/4"
10"	3-1/4"	1-3/8"
12"	3-3/4"	1-1/2"
14" & wider	4"	1-3/4"

The knot sizes listed above will **generally** be the maximum size found in this grade. However, there may be pieces of otherwise exceptional quality which may contain slightly larger knots than those shown.

#3 Common

Checks - Medium seasoning checks. Roller checks. **Skip** - One medium skip on face, hit and miss skips on back for 2/3 the length. One edge may have 1/8" skip for 1/2 the length or 1/16" skip full length. **Split** - 1/6 the length. **Wane** - On back, 2/3 thickness, 1/4 width, 1/2 length or equivalent in an occasional pieces. **Knots** - Knots are limited as follows:

Face Width	Fixed Knots Firm and Tight Knots	Loose Knots and Knotholes
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2"	1-5/16"	3/4"
3"	1-3/4"	1"
4"	3"	1-1/2"
6"	3-1/2"	2"
8"	2/3 width	2-1/2"
10"	2/3 width	3"
12"	2/3 width	3-1/2"
14" & wider	2/3 width	4"

The knot sizes listed above will **generally** be the maximum size found in this grade. However, there may be pieces of otherwise exceptional quality which may contain slightly larger knots than those shown.